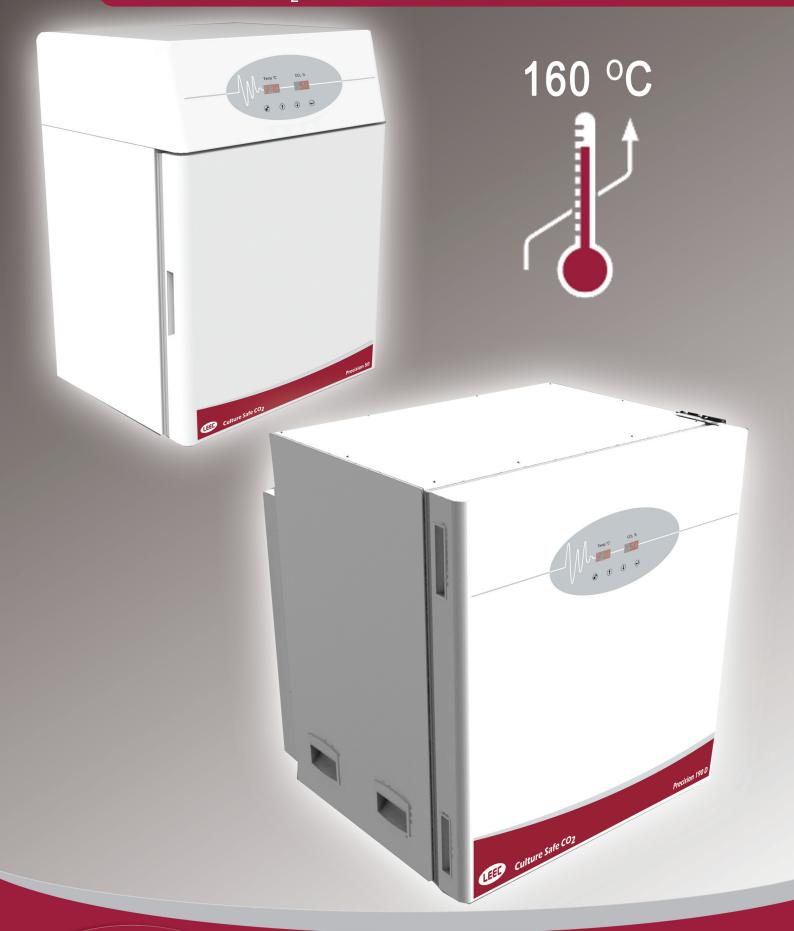
Culture Safe CO₂ Incubator Precision Range









Introduction to LEEC

LEEC's mission statement of "aiming to exceed customer expectations for quality, delivery and cost through continuous improvement and customer interaction" is the philosophy behind the company.

The management team operate the ISO 9001 quality models across the various departments. The combination of our mission statement together with the management systems has created a modern, dynamic, forward thinking company.

The Precision range of LEEC CO_2 incubators have been developed by listening to our customers and using the latest cutting edge technologies. This has helped LEEC to develop a range of CO_2 incubators that is unsurpassable and class leading.

LEEC are striving to continuously exceed customer expectation in every product we develop. The Precision range has been developed by taking the cutting edge control system away which has many features that are not needed in every application, but fundamentally we have kept the key components that make the Precision incubators some of the best in the world; The fully drawn seamless inner chamber, the largest litre capacity for the smallest foot print, the fan less design and drift free CO_2 sensor.

All LEEC employees are very proud of the high standards of quality achieved, in all the equipment manufactured at our Head Quarters in Nottingham, England and relish the opportunity to exhibit these products to our worldwide customer base.



Paul Venners Managing Director



Why consider the LEEC Culture Safe versus other brands?

LEEC has almost 60 years experience of manufacturing laboratory incubators. LEEC developed the first CO₂ incubator that automatically injected and controlled CO₂ by the use of a thermal conductor (T.C.) CO₂ detector. LEEC developed and patented this world leading technology at this period in time, hence manufacturing the world's 1st automatic CO₂ incubator.

As you would expect from such a forward thinking innovative company, LEEC has continued its relentless R&D programme and now offers world class leading CO₂ incubators with many more built-in inherent features and advantages, whilst still remaining competitively priced.

Through continued R&D development, LEEC now offers as standard, state of the art drift free infra red (IR) CO₂ sensors across the complete range of ALL its culture safe models.

Why consider Drift Free Infra-Red instead of conventional thermal conductivity (T.C.) CO₂ Sensors?

The LEEC IR CO_2 sensor offers the latest technology and is completely drift free. T.C. CO_2 sensors only measure accurately at the desired 88-92% relative humidity (%RH). After the inner glass door is opened the T.C. sensor is measuring inaccurately up to a period of 1 hour after the door closure. TC technology is much older technology and its huge disadvantage is that accurate % CO_2 can only be achieved once the relative humidity (%RH) has recovered back to 88-92%RH, which is typically up to 1 hour.

For very important samples and cell lines this is simply not acceptable. The pH level of the culture media will not recover and cell desiccation may result as a consequence.

What is the benefit of the LEEC Culture Safe being fitted with a drift free infra red CO₂ sensor?

All LEEC Culture Safe CO_2 incubators are fitted with a premium quality state of the art drift free infra red CO_2 sensor. This ensures accurate CO_2 measurement at all instances in time and total peace of mind that your samples are culturing at the correct % CO_2 level all the time.

This eradicates the need for any additional auto-referencing / zeroing of the CO₂ sensor which is sometimes necessary on other manufacturers incubators to stop drifting of CO₂ calibration and therefore carries the heavy risk of contamination introduction into the incubator each time the auto-referencing / zeroing is performed.

Why consider a direct heat CO₂ incubator without fanless technology instead of a fan assisted incubator?

LEEC has developed a clever six sided heating system controlled by a state of the art PID controller. There is also independent control of both the door and the base (located under the water tray) allowing for extremely accurate and precise control of temperature inside the inner chamber.

This precise control eliminates the need for a fan (refer to benefits of fanless) and is accurately achieved by the most gentle convection of air movement inside the chamber. This prevents any turbulence and possible rapid spreading of contamination introduced into the chamber by the higher turbulent air flow created by fan assisted incubators.

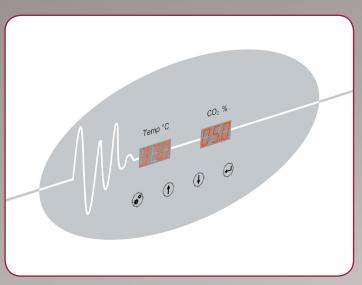
Another great benefit is a much larger internal chamber capacity against rivals with fans fitted and also having considerably smaller external dimensions. The LEEC Culture Safe CO₂ range with its very compact external dimensions will comfortably sit on a laboratory bench or even under the laboratory bench if more convenient, many other brands are simply too large to fit in either location.

Simple and easy to use Control System

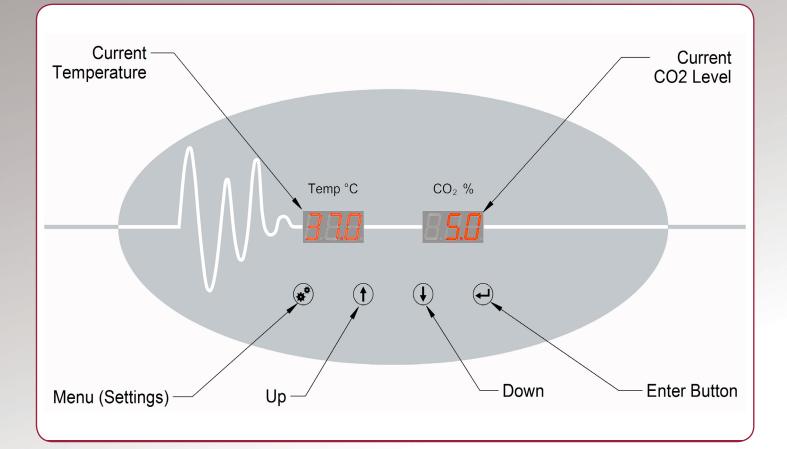


Largest capacity inner chamber for its size on the market

Clear, concise, logic LED Display and programme menus



User friendly and simple to program control system



160°c Decontamination Cycle

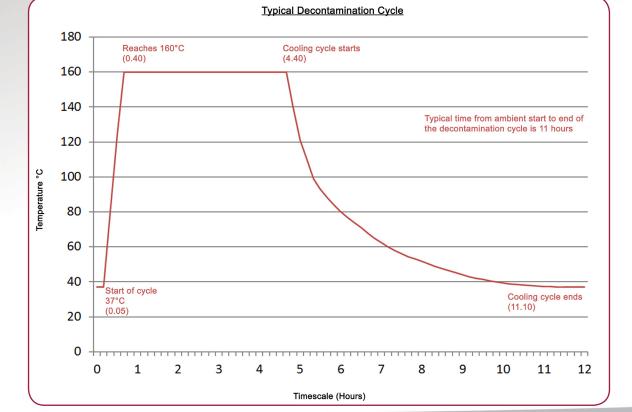
An Independent evaluation of the effectiveness of LEEC's 160°c decontamination cycle against all spores and bacteria commonly associated, and possibly present in laboratory incubators:

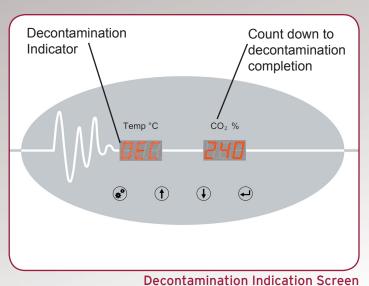
The LEEC Precision CO, incubator has been independently evaluated for the effectiveness of its 160°C decontamination cycle. The decontamination cycle was proven to be effective against the stubborn Geobacillus stearothermophilus spores. atcc 12980 dried on coupons (Apex Laboratories, Inc. Lot N°. K00001) Aspergillus spores ATCC 16404 (formally Aspergillus niger) and Bacillus atrophaeus spores NCTC dried on coupons (prepared at HPA).

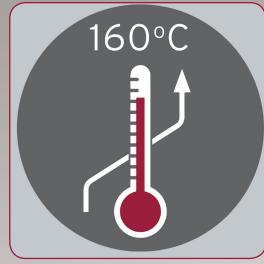
Please view the full report on LEEC's website - www.leec.co.uk

* PLEASE NOTE - There is no need to remove the IR CO₂ sensor, which remains in situ during 160°C decontamination cycle

Ensure the water tray is empty of all water, make sure both the inner and outer door are closed securely

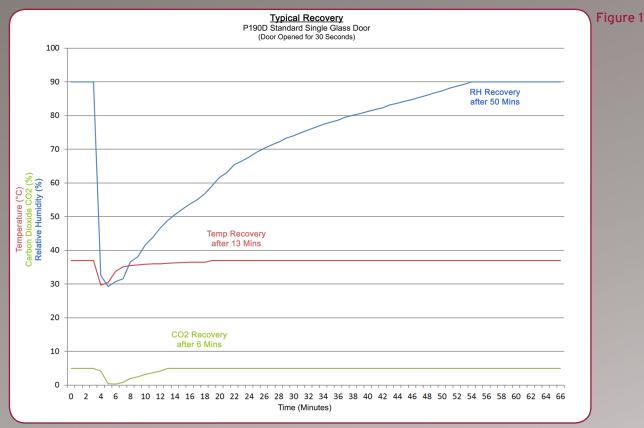






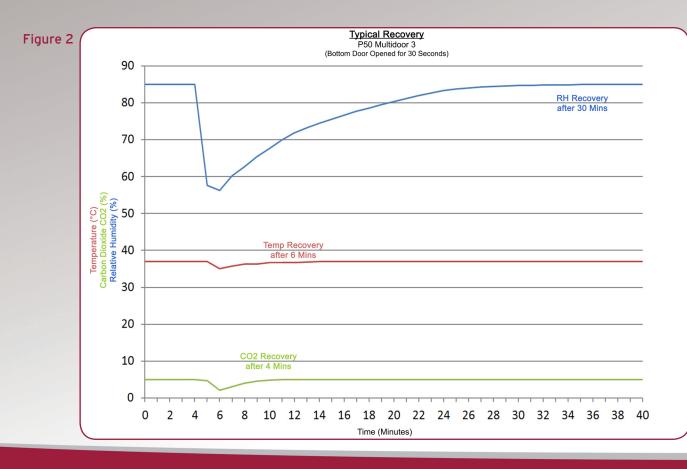
Recovery Graphs

Typical recovery graphs for a LEEC Precision P190D model with standard glass door: The graphs below in Figure 1, illustrate typical recovery times for *temperature, *%CO₂ and *%RH, after the glass door is opened for the duration of 30 seconds and then closed. *Quicker recovery times are achievable with an 8 Inner door option.



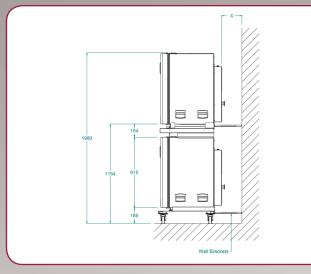
Typical recovery graphs for a LEEC Precision P50 model 3 inner door option fitted:

The graphs below in Figure 2, illustrate typical recovery times for *temperature, *%CO₂ and *%RH, after the bottom compartmental glass door is opened for the duration of 30 seconds and then closed.



Options & Accessories, All Precision models

Options		Accessories		
8ID	8 inner door option (available on all 190 litre models)	PRV	Single-stage CO ₂ cylinder pressure reducing valve with gauges	
3ID	3 door on 50 litre models	PRV2	Two-stage CO ₂ cylinder pressure reducing valve with gauges	

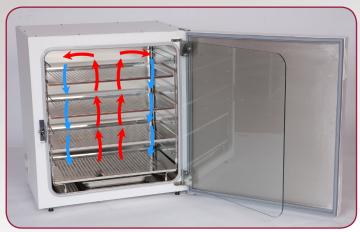


The benefits of LEEC incubators being fanless

- Significantly reduced risk of contamination
- · Zero vibration: eradicates any possibility of cell edging effect
- Significantly less evaporation; minimise loss of water in the water tray, hence less risk of sample evaporation and possible desiccation
- · Considerably easier to clean
- Very easy and quick to remove shelves and shelf racks for ease of cleaning
- Considerably more useable space, no ducting or built in hepa to minimise useable space
- · No hidden areas or crevasses that can be difficult to clean
- No fan maintenance
- No extra costs to replace expensive fan Hepa filters and the associated health risks in doing so
- Helps to minimise loss of chamber conditions during inner glass door opening
- No turbulent airflow that can spread contamination introduced into the inner chamber quickly.

Accesso	Accessories					
PRV	Single-stage CO ₂ cylinder pressure reducing valve with gauges					
PRV2	Two-stage CO ₂ cylinder pressure reducing valve with gauges					
PNEU	Automatic change over unit for two cylinders (CO ₂ or N2)					
	Tygon tubing (inert). Free of VOC and CAC (Price per metre)					
PTSK2	Stacking kit for 2 x P50 or 2 x P50S					
PTSTI	Wheeled Platform Trolley with 4 Castors for P50 or P50S					

No Fan Design



Very gentle air movement by natural convection

We have designed our incubators specifically to offer the lowest risk of contamination. Contamination which can enter into an incubator from the laboratory, having been introduced by clothing, individual's hair, ventilation systems, open windows or by the soles of shoes. Once in the incubator the contamination finds it easy to lock onto the fan, the fan then spreads the contamination effectively and makes the problem even greater. The fan remains the single most difficult component in an incubator to clean. For this reason, those people who have designed

incubators with fans have had to put an expensive Hepa filter in front of the fan to protect it. This adds another dimension of risk and indeed cost. Firstly, the filter has to be changed on a regular basis if it is to be effective. The process of that change means that contamination can spill from the dirty filter during the process of change.

Secondly, the door is open for a long time during that change process and more contamination can enter and lock onto the fan. Thirdly, the process is time consuming and costly. Fourthly, if the filter is not changed, then the incubator system will not be working to its best capacity and fifthly the fan and filter take up valuable user space within the chamber. The fanless design eradicates all these associated problems.



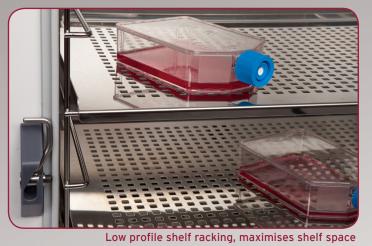
Precision P50 Single door



Lifting Handles



Rear Wheels, Easy Placement



Latch Carrier Latch Cylinder Cap M3 Screw Latch Cylinder

CO₂ Precision Inner Glass Door Latch





Water Tray - separate heating element for increased control of humidity

Precision P190D $\rm CO_2$ incubator with 8 inner glass door option fitted.



CO₂ Precision P190D



Inner Chamber & Racking - Drawn Chamber - Seamless Design. Easy to Remove - Rounded Corners





Precision 50 CO, incubator with 3 Inner glass door option fitted



Shelving - Anti tilt easily removable shelves. Built in handle lip -Shelf dividers supplied with 8 inner door option.



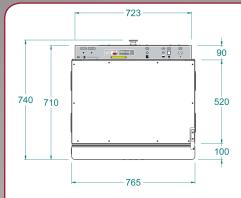
Easy to clean robust heavy duty outer door seal



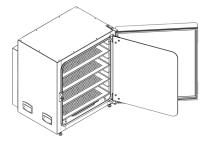
/Inner Door Seal Airtight - Round Corners

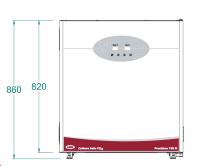
P190 Technical Specifications

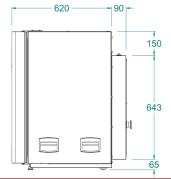
TECHNICAL SPECIFICATIONS CULTURE SAFE PRECISION 190 & 190D						
TEMPERATURE MANAGEMENT		CO ₂ GAS MANAGEMENT		DIMENSIONS		
Range	5°C above ambient to +60°C	Range	0% to 20%	Chamber (mm)	632(w) x 686(h) x 440(d)	
Control	0.1°C	Control	± 0.1%	Chamber (inches)	24.9(w) x 27(h) x 17.3(d)	
Stability	± 0.1°C @ 37°C	Stability	± 0.2%	External (mm)	765(w) x 862(h) x 740(d)	
Uniformity	± 0.25°C @ 37°C	Uniformity	± 0.2%	External (inches)	30.1(w) x 34(h) x 29.1(d)	
ELECTRICAL		CO ₂ Sensor	IR	Shipping Container (mm)	925(w) x 1080(h) x 850(d)	
Voltage	230 vac 50/60Hz	CO ₂ inlet pressure	min 5 psi max 10 psi	Shipping Container (inches)	36.4(w) x 42.5(h) x 33.5(d)	
				Chamber Capacity	190 Litres	
Power	380w			WEIGHT		
Power, High Temp. Option	1800w (P190D)		min 0.3 bar max 0.7 bar	Net	94.5kg precision 190 104kg precision 190D	
Consumption to 37°C	0.058 kwh	HUMIDITY		Shipping	109kg precision 190	
		RH (@37°C +5%)	upto 95%		117.5kg precision 190D	

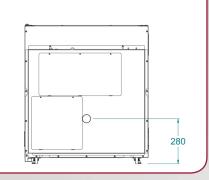


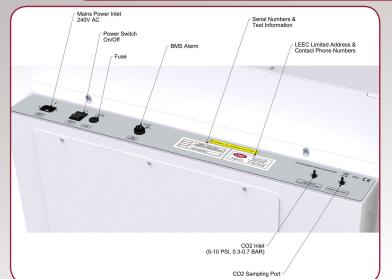


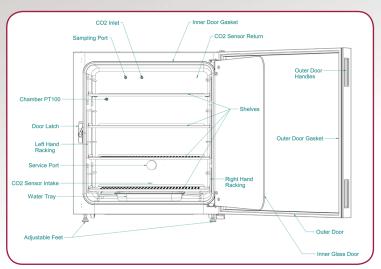






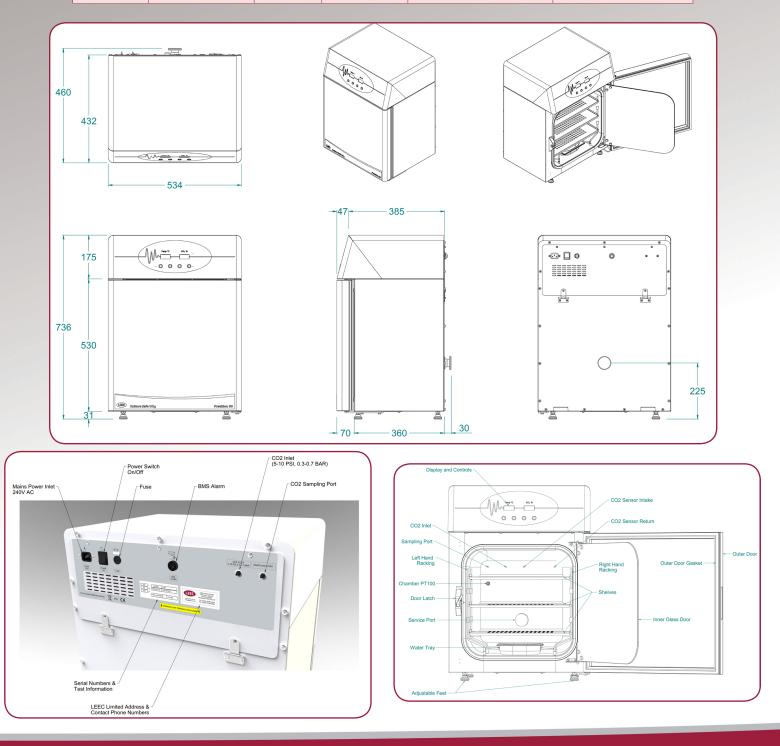






P50 Technical Specifications

TECHNICAL SPECIFICATIONS CULTURE SAFE PRECISION 50							
TEMPERATURE MANAGEMENT		CO ₂ GAS MANAGEMENT		DIMENSIONS			
Range	5°C above ambient to +60°C	Range	0% to 20%	Chamber (mm)	402(w) x 402(h) x 300(d)		
Control	0.1°C	Control	± 0.1%	Chamber (inches)	15.8(w) x 15.8(h) x 11.8(d)		
Stability	± 0.1°C @ 37°C	Stability	± 0.2%	External (mm)	534(w) x 736(h) x 460(d)		
Uniformity	± 0.25°C @ 37°C	Uniformity	± 0.2%	External (inches)	21.0(w) x 28.9(h) x 18.1(d)		
ELECTRICAL		CO ₂ Sensor	IR	Shipping Container (mm)	800(w) x 960(h) x 600(d)		
Voltage	230 vac 50/60Hz	CO ₂ inlet pressure	min 5 psi max 10 psi	Shipping Container (inches)	31.5(w) x 37.8(h) x 23.6(d)		
Power	350w		min 0.3 bar max 0.7 bar	Chamber Capacity	50 Litres		
Consumption to 37°C	0.072 kwh	HUMIDITY		WEIGHT			
		RH (@37°C +5%)	upto 95%	Shipping Net	50kg P50 38kg P50		





Drying Cabinets



LEEC Limited, Private Road No. 7, Colwick Industrial Estate, Nottingham, NG4 2AJ t. +44 (0)115 961 6222 f.+44 (0)115 961 6680 sales@leec.co.uk www.leec.co.uk

